# **Mitutoyo**



# Lever-Type Dial Indicators DIAL TEST INDICATORS





# **Enhanced Durability, Sensitivity and Readability**



# Inspection

 The QR code is used by the factory to accurately match the inspection certificate to the test indicator.



### Stylus length is marked on the dial face

• Stylus length is marked on the dial face to assist customers when ordering replacement styli.



# **Attachable limit hands**

• Limit hands (optional) can be attached to the bezel, allowing easy identification of the upper and lower limits of tolerance.



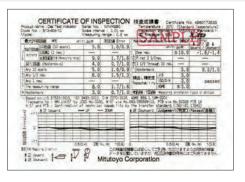


# ø8/ø9.52 stem to fit dovetails is a standard accessory

A ø8mm (ø0.315 in) plain stem (21CAB104) for the Metric models or a ø9.52mm (ø3/8 in) plain stem (21CAB105) for the Inch models that attaches to any dovetail on the frame is supplied as a standard accessory. Other sizes are available as optional accessories:

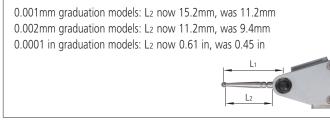
ø4mm (ø0.157 in) stem: **21CAB106** ø6mm (ø0.236 in) stem: **21CAB103** 

# certificate provided



# Extended stylus length for 0.001mm, 0.002mm, and 0.0001" graduation models

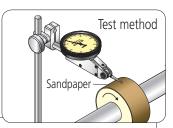
• Longer styli for the most sensitive indicators allow access to difficultto-measure features.

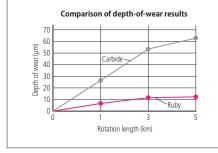


# Ruby ball-tipped stylus added

• A ruby tip has wear-resistance several times greater than a carbide tip and, since it is nonconductive, it can be used safely on an electrical discharge machine.









# **Enhanced Durability, Sensitivity and Readability**



#### Improved readability

 Using universal fonts, changing dial face color and reviewing the relationship between pointer and scale marks have drastically improved readability.





Conventional

tional New

# **Crystal for readability**

 Glare-free flat crystal face allows easy reading of graduations.



Conventional

Νρω

# Prevents dust and oil from penetrating the dial face

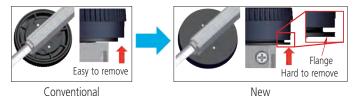
• The O-ring seal on the bezel provides smooth rotation and prevents dust and oil from penetrating the dial face.

# **Bonded bezel and crystal**

• Bonding the bezel and crystal eliminates a gap for cutting fluid or oil to penetrate the dial face.

### **Prevents bezel detachment**

• A flange prevents the bezel from unintentionally being removed during handling.



### **Maintain trackability**

• The ability of the indicator to track small changes in displacement deteriorates with prolonged use due to minute changes in clearance between the gears. Redesigned mounting for the gears enables the ability to maintain good trackability.



#### **Parts**



# **Choice of dial position**

Four models are available, each with a different orientation of the dial to allow the best visibility in any situation.

- Horizontal (standard model) dial is on top of the frame.
- Vertical: dial is on the end of the frame.
- Horizontal (20° tilted face): dial is on top of the frame but tilted 20°.
- Parallel: dial is on the side of the frame.

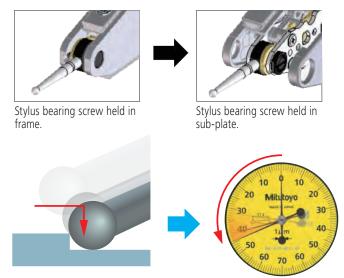


#### Multi-layer coatings on the crystal

 Hard, antifouling and non-glare coatings on the crystal inhibit scratches, contamination and glare on the surface.

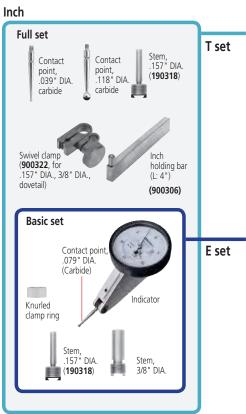
#### Improved stylus bearing

• The conventional method of mounting the stylus pivot bearing screw in the frame is prone to loosen with prolonged use. A unique sub-plate structure has been incorporated in all models to eliminate this issue.

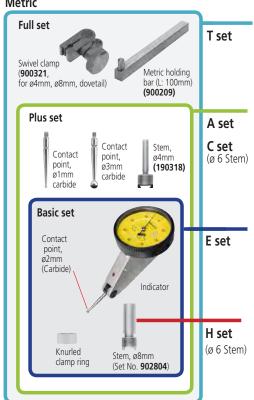


Indicator trackability depends on maintaining gear-train stability

# **Set Configuation**

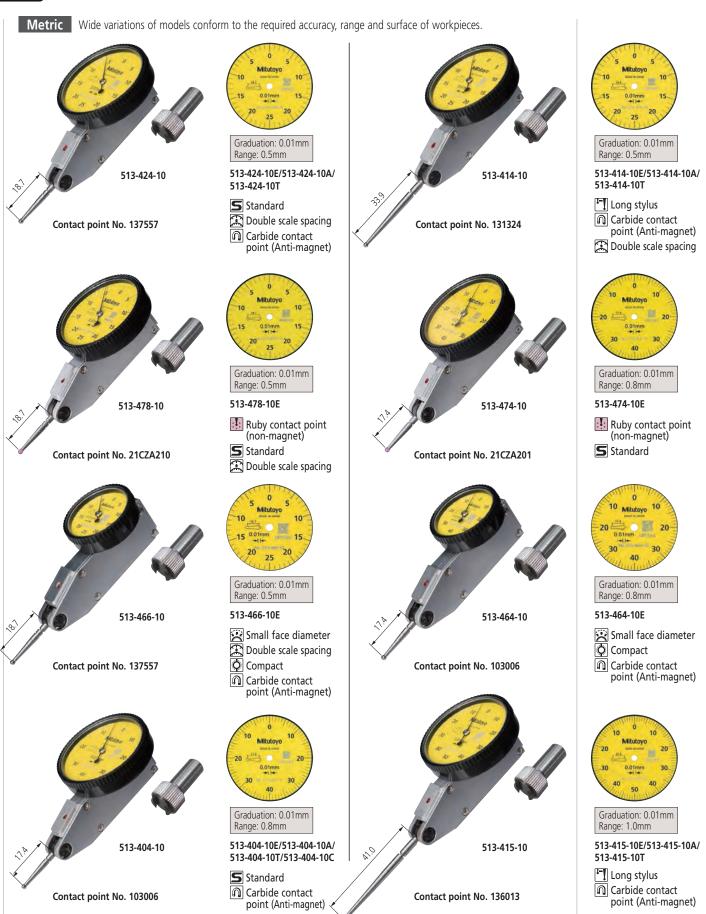


#### Metric





#### Horizontal (Standard model)







513-477-10E

Long stylus



Ruby contact point

(non-magnet)





Graduation: 0.002mm Range: 0.2mm

513-475-10E

Ruby contact point (non-magnet)

**S** Standard









With revolution counter

🔼 Double scale spacing

 Carbide contact point (Anti-magnet)





Graduation: 0.002mm Range: 0.6mm

513-425-10E/513-425-10A

With revolution counter

Carbide contact point (Anti-magnet)





Graduation: 0.002mm Range: 0.2mm

513-405-10E/513-405-10A/ 513-405-10T

Standard Carbide contact point (Anti-magnet)





Graduation: 0.002mm Range: 0.2mm

513-465-10E

Small face diameter

Compact

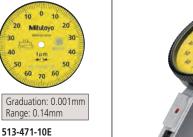
 Carbide contact point (Anti-magnet)





(non-magnet)

High accuracy





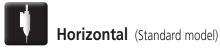


Graduation: 0.001mm Range: 0.14mm

513-401-10E

High accuracy

 Carbide contact point (Anti-magnet)







Graduation: 0.0005 in Range: 0.03 in

513-402-10E/513-402-10T

**S** Standard

Carbide contact point (Anti-magnet)





Graduation: 0.0005 in Range: 0.03 in

513-462-10E

Compact

Carbide contact point (Anti-magnet)





Graduation: 0.0005 in Range: 0.03 in

513-472-10E

**S** Standard Ruby contact point (non-magnet)





Graduation: 0.0001 in Range: 0.008 in

513-403-10E/513-403-10T

**S** Standard Anti-magnet (non-magnet)





Graduation: 0.0005 in Range: 0.03 in

513-412-10E/513-412-10T

Long stylus Carbide contact point (Anti-magnet)





Graduation: 0.0001 in Range: 0.008 in

513-473-10E

**S**tandard

Ruby contact point (non-magnet)





Graduation: 0.0005 in Range: 0.03 in

512-479-10E

[♣¶] Long stylus

Ruby contact point (non-magnet)





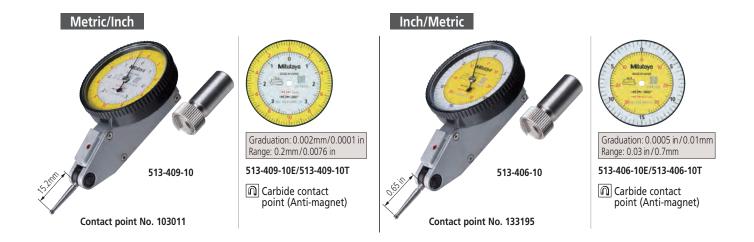
Range: 0.008 in

513-463-10E

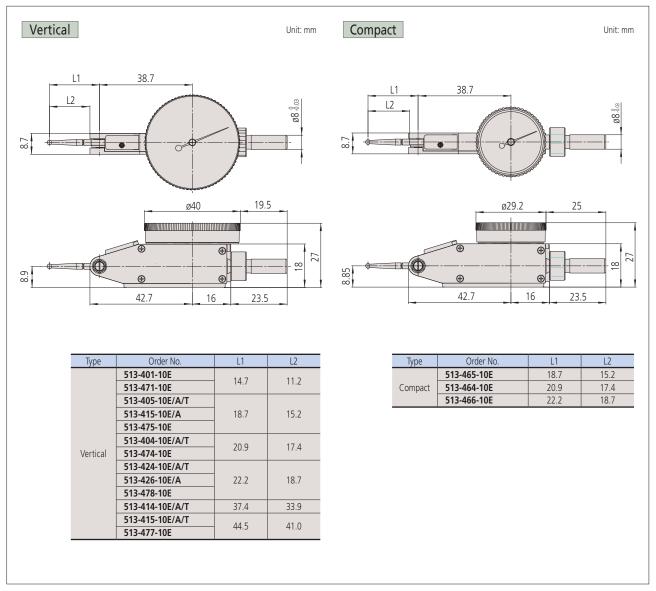
Compact

 Carbide contact point (Anti-magnet)





#### **DIMENSIONS**





#### **SPECIFICATIONS**

Metric			ı																
	Order No.						Indicatio	n accuracy					ter					<b>+</b>	
Basic set	Plus set	Full set	Graduation	Range	Dial reading	Measuring range	10 scale divisions	Hysteresis	Repeatability	Mass	Measuring force	H High accuracy	☑ With revolution counter	T Long stylus	Standard	Double scale spacing	Compact	Carbide contact point (Anti-magnet)	Ruby contact point (non-magnet)
513-424-10E	513-424-10A	513-424-10T				6 µm		4 μm		45a	0.3N or less				1	1		1	
513-478-10E	-	-		0.5 mm	0-25-0	ο μπ		4 μπ		45g	0.314 01 1635				1	1			1
513-466-10E	-	-				6 µm		4 µm		41g	0.3N or less					1	1	1	
513-404-10E	513-404-10A	513-404-10T		0.8 mm	0-40-0	9 μm		4 μπ			0.314 01 1635				1			1	
513-414-10E	513-414-10A	513-414-10T	0.01	0.5 mm	0-25-0	10 μm	F	5 µm	2	45g	0.2N or less			1		1		1	
513-474-10E	-	-	0.01 mm	0.0	0.40.0	0	5 μm	4	3 µm		0.3N or less				1				1
513-464-10E	-	-		0.8 mm	0-40-0	9 µm		4 μm		41g	U.3IN OF IESS						1	1	
513-415-10E	513-415-10A	513-415-10T		1 0 2222	0-50-0	10					0.2N or less			1				1	
513-477-10E	-	-		1.0 mm	0-50-0	10 μm		5 µm			0.214 01 1655			1					1
513-426-10E	513-426-10A	-		1.5 mm	0-25-0	16 µm					0.4N or less		1			1		1	
543-405-10E	543-405-10A	543-405-10T	0.002 mm	0.2 mm	0-100-0					45g					1			1	
513-471-10E	-	-	0.001 mm	0.14 mm	0-70-0	4 μm		3 µm			0.3N or less	1							1
513-475-10E	-	-		0.2 mm		4 μm	2		1						1				1
513-425-10E	513-425-10A	-	0.002 mm	0.6 mm	0-100-0	7 μm	2 µm	4 µm	1 μm		0.4N or less		1					1	
513-465-10E	-	-		0.2 mm	0-100-0 7 μm 4 μm		2		41g	0.201						1	1		
513-401-10E	-	-	0.001 mm	0.14 mm	0-70-0	4 μm		3 µm		45g	0.3N or less	1						1	

Inch																		
	Order No.					Inc	dication accura	Су				iter					±	
Basic set	Plus set	Full set	Graduation	Range	Dial reading	One rev.	Hysteresis	Repeatability	Mass	Measuring force	High accuracy	With revolution counter	T Long stylus	Standard	Double scale spacing	Compact	Carbide contact point (Anti-magnet)	Ruby contact point (non-magnet)
513-402-10E	-	513-402-10T								0.3N or less				1			1	
513-472-10E	-	-							45g	0.514 01 1655				1				1
513-412-10E	-	513-412-10T	0.0005 in	0.03 in	0-15-0	±0.0005 in	0.0002 in	0.0002 in	45 <u>y</u>	0.2N or less			1				1	
513-479-10E	-	-								0.211 01 1633			1					1
513-462-10E	-	-							41g							1	1	
513-403-10E	-	513-403-10T							45q	0.3N or less				1			1	
513-473-10E	-	-	0.0001 in	0.008 in	0-4-0	±0.0001 in	0.0001 in	0.00004 in	43 <u>y</u>	0.314 01 1635				1				1
513-463-10E	-	-							41g							1	1	

Metric/Inch	1																		
	Order No.						Indicatio	n accuracy					ter					Ħ	
Basic set	Plus set	Full set	Graduation	Range	Dial reading	Measuring range	10 scale divisions	Hysteresis	Repeatability	Mass	Measuring force	H High accuracy	Vith revolution counter	T Long stylus	Standard	🗷 Double scale spacing	Эас	Carbide contact point (Anti-magnet)	Ruby contact point (non-magnet)
513-409-10E	-	513-409-10T	0.002mm /0.0001 in	0.2mm /0.0076 in	0-10-0 /0-38-0	4µm	2µm	3µm	1µm	45g	0.3N or less							1	1

Inch/Metric																		
	Order No.					Inc	lication accura	су				ıter					Ħ	
Basic set	Plus set	Full set	Graduation	Range	Dial reading	Measuring range	Hysteresis	Repeatability	Mass	Measuring force	High accuracy	With revolution counter	Long stylus	Standard	Double scale spacing	Compact	<ul><li>☑ Carbide contact point (Anti-magnet)</li></ul>	Ruby contact point (non-magnet)
513-406-10E	-	513-406-10T	0.0005 in /0.01mm	0.03 in /0.7mm	0-15-0 /0-35-0	±0.0005 in	0.0002 in	0.0002 in	45g	0.3N or less							1	1

<sup>\*</sup> Stem with ø6 dovetail groove is not included in the mass.

<sup>\*</sup> Be sure to perform calibration with reference gage, etc. after changing the contact point. The inside parts may be damaged when the contact point is changed due to the breakage. In the case the of the significant deterioration during the operation, repair is required.





**Parallel** (The scale can be read from the front, with the contact point pivoting in a plane parallel to that of the dial face.)



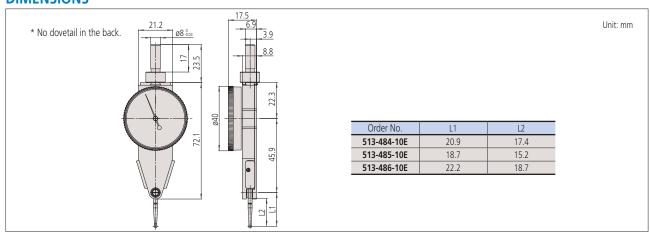
#### **SPECIFICATIONS**

Metric																			
	Order No.						Indication	n accuracy				Σ.	counter			spacing		t) oilit	oint t)
Basic set	Plus set	Full set	Graduation	Range	Dial reading	Measuring range	10 scale divisions	Hysteresis	Repeatability	Mass	Measuring force	H High accuracy	With revolution	T Long stylus	Standard	Double scale	0	(Anti-magnet)	Ruby contact point (non-magnet)
513-484-10E	513-484-10A	513-484-10T	0.01mm	0.8mm	0-40-0	9µm	5µm	4µm	3µm									1	
513-485-10E	-	-	0.002mm	0.2mm	0-100-0	4µm	2µm	3µm	1µm	53g	0.3N or less							1	
513-486-10F	_	_	0.01mm	0.5mm	0-25-0	биm	5um	4um	3µm							1		1	

Inch			ı															
	Order No.					Inc	dication accura	су			>	counter			spacing		c) oiut	oint (
Basic set	Plus set	Full set	Graduation	Range	Dial reading	Measuring range	Hysteresis	Repeatability	Mass	Measuring force	H High accuracy	oo uoinnoaa viim 🔀	T Long stylus	Standard	Double scale	ompac		Ruby contact point (non-magnet)
-	513-482-10A	513-482-10T	0.0005 in	0.03 in	0-15-0	±0.0005 in	0.0002 in	0.0002 in	53g	0.3N or less							1	

<sup>\*</sup> Stem with ø6 dovetail groove is not included in the mass.

#### **DIMENSIONS**



<sup>\*</sup> Be sure to perform calibration with reference gage, etc. after changing the contact point. The inside parts may be damaged when the contact point is changed due to the breakage. In the case the of the significant deterioration during the operation, repair is required.



**Vertical** (Best suited for centering holes under the spindle of a machine tool.)







513-454-10T

 Carbide contact point (Anti-magnet)

513-454-10E/513-454-10A/





Graduation: 0.0005 in Range: 0.03 in

513-452-10E/513-452-10T

Carbide contact point (Anti-magnet)





Graduation: 0.002mm Range: 0.2mm

513-455-10E/513-455-10A/ 513-455-10T

Carbide contact point (Anti-magnet)





Graduation: 0.0001 in Range: 0.008 in

513-453-10E/513-453-10T

Carbide contact point (Anti-magnet)





Carbide contact point (Anti-magnet)

Graduation: 0.01mm Range: 0.5mm 513-456-10E Double scale spacing

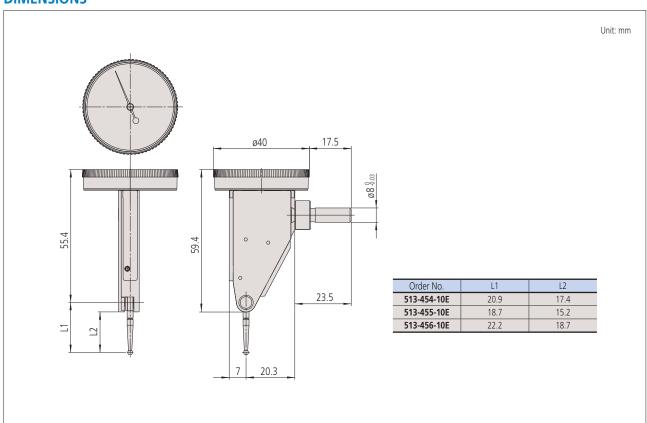
#### **SPECIFICATIONS**

Metric																			
	Order No.						Indicatio	n accuracy					ıter					Ħ	
Basic set	Plus set	Full set	Graduation	Range	Dial reading	Measuring range	10 scale divisions	Hysteresis	Repeatability	Mass	Measuring force	High accuracy	With revolution counter	Long stylus	Standard	Double scale spacing	Compact	Carbide contact point (Anti-magnet)	Ruby contact point (non-magnet)
513-454-10E	513-454-10A	513-454-10T	0.01mm	0.8mm	0-40-0	9µm	5µm	4µm	3µm									1	
513-455-10E	513-455-10A	513-455-10T	0.002mm	0.2mm	0-100-0	4µm	2µm	3µm	1µm	46g	0.3N or less							1	
513-456-10E	-	-	0.01mm	0.5mm	0-25-0	6µm	5µm	4µm	3µm							1		1	

	Inch																		
		Order No.					Inc	lication accura	су				ıter			_		<sub>tz</sub>	
	Basic set	Plus set	Full set	Graduation	Range	Dial reading	Measuring range	Hysteresis	Repeatability	Mass	Measuring force	High accuracy	With revolution counter	Long stylus	<b>S</b> Standard	Double scale spacing	Compact	Carbide contact point (Anti-magnet)	Ruby contact point (non-magnet)
5	13-452-10E	-	513-452-10T	0.0005 in	0.03 in	0-15-0	±0.0005 in	0.0002 in	0.0002 in	46g	0.3N or less							1	
5	13-453-10E	-	513-453-10T	0.0001 in	0.008 in	0-4-0	±0.0001 in	0.0001 in	0.00004 in	40y	0.314 01 1635							1	

<sup>\*</sup> Stem with ø6 dovetail groove is not included in the mass.

#### **DIMENSIONS**



<sup>\*</sup> Be sure to perform calibration with reference gage, etc. after changing the contact point. The inside parts may be damaged when the contact point is changed due to the breakage. In the case the of the significant deterioration during the operation, repair is required.



#### Horizontal (20° Tilted Face) (Dial face inclined 20°, compared with the vertical type.)



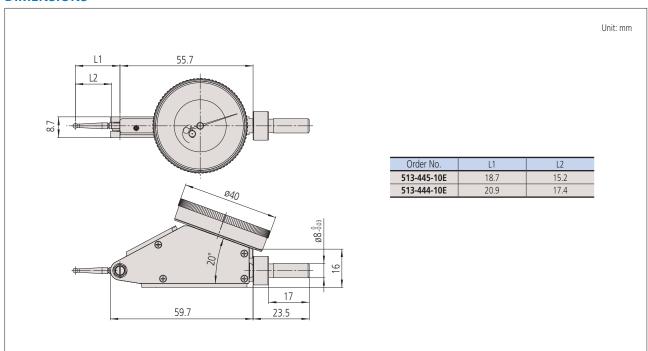


#### **SPECIFICATIONS**

Metric																			
	Order No.						Indicatio	n accuracy					nter				;	_	
Basic set	Plus set	Full set	Graduation	Range	Dial reading	Measuring range	10 scale divisions	Hysteresis	Repeatability	Mass	Measuring force	H High accuracy	With revolution counter	[7] Long stylus	Standard	Double scale spacing	Compact	magnet	Ruby contact point (non-magnet)
513-444-10E	513-444-10A	513-444-10T	0.01mm	1.6mm	0-40-0	16µm	5µm	5µm	3µm	48g	0.3N or less		1					1	
513-445-10E	513-445-10A	513-445-10T	0.002mm	0.4mm	0-100-0	6µm	2µm	4µm	1µm	469	0.514 01 1688		1					1	

Inch			ı														
	Order No.					Inc	lication accura	су				ıter				Ħ	
Basic set	Plus set	Full set	Graduation	Range	Dial reading	Measuring range	Hysteresis	Repeatability	Mass	Measuring force	High accuracy	With revolution counter	T Long stylus	Standard	Double scale spacing	Carbide contact point (Anti-magnet)	Ruby contact point (non-magnet)
-	513-442-10A	513-442-10T								0.3N or less		<b>^</b>				1	
-	513-442-16A	513-442-16T	0.0005 in	0.06 in	0-15-0	±0.0005 in	0.0002 in	0.0002 in		0.314 01 1635		<b>\</b>				1	
-	513-446-10A	513-446-10T	0.0003 111	0.00 111	0-13-0	±0.0003 III	0.0002 111	0.0002 111	48g	0.2N or less		/	1			1	
-	513-446-16A	513-446-16T							40y	0.214 01 1635		/	/			1	
-	513-443-10A	513-443-10T	0.0001 in	0.016 in	0-4-0	±0.0002 in	0.0001 in	0.00004 in		0.3N or less		<b>\</b>				1	
-	513-443-16A	513-443-16T	0.0001 III	0.016 111	0-4-0	±0.0002 III	0.0001111	0.00004 In		U.SIN OF IESS		1				1	

#### **DIMENSIONS**



Refer to MEASURING INSTRUMENTS CATALOG No. US-1004 for the accessories such as styli, stems with dovetail, holding bars, etc.

<sup>\*</sup> Stem with ø6 dovetail groove is not included in the mass.

\* Be sure to perform calibration with reference gage, etc. after changing the contact point. The inside parts may be damaged when the contact point is changed due to the breakage. In the case the of the significant deterioration during the operation, repair is required.



Whatever your challenges are, Mitutoyo supports you from start to finish.

Mitutoyo is not only a manufacturer of top-quality measuring products but one that also offers qualified support for the lifetime of the equipment, backed by comprehensive services that ensure your staff can make the very best use of the investment.

Apart from the basics of calibration and repair, Mitutoyo offers product and metrology training, as well as IT support for the sophisticated software used in modern measuring technology. We can also design, build, test and deliver measuring solutions and even, if deemed cost-effective, take your critical measurement challenges in-house on a sub-contract basis.



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